



### Mounting instructions for Don Marine's Jackplate

1. Make sure you have all the hardware and tools prepared and the transom is free of grease and dirt.
2. Apply sealant to the face towards the transom to avoid galvanic corrosion and water ingress.
3. Mount the Jackplate to the transom by using the proper mounting hardware and torque.
4. Mount the outboard to the Jackplate with the included bolts and nuts. Tighten to 85nm.
5. Set the desired lift by rotating the lifting bolt and tighten the clamping bolts to 85nm. Use the lifting bolt only when the clamping bolts are not fully tightened. Readjust if needed.
6. Check if the hydraulic cylinder/steering rod clears the Jackplate while fully trimming the outboard.
7. Retighten all the bolts periodically.

Dead lift = 40mm  
Lift = 110mm  
Total lift = 150mm

